

COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV GL

= ISO 9001 =

Technical Data Sheet

LPP2530NCIQ Version 1

05/10/2016

SIRCA S.p.A. - Offices and plant: Viale Roma, 85-35010 San Dono di Massanzago (PD) - Italy - Tel. 049/9322311 ra - 049/5797262 Fax - Internet: www.sirca.it.

BRAND: Sirca.

S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

Name and Code

LPP2530NCIQ.

Chemical Nature

Polyurethane paint.

Description and performances

High gloss white polyurethane topcoat. This product is suitable for furniture, kids' furniture and kids' bedroom furniture applications, doors and wooden items in general.

Description	Method	Unit of measure	Value - Range
Resistance to cold liquids	UNI EN 12720	Classification in accordance with UNI 10944	В
Scartch resistance	UNI EN 15186	Newton	0,6
Wet-hot resistance	UNI EN 12721	Test level	4
Pancil hardness	ASTM D 3363	British grade	Н
Dry-hot resistance	UNI EN 12722	Test level	5
Light Exposure	UNI EN 15187	Gray scale	4,5
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Additional description of the product

Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Specific gravity	I.O. 309	g/cm3	1,380±0,010
Solid content	I.O. 371	%	72±1
Viscosity DIN 4 @20℃	I.O. 301	seconds	140±5

Field of application

LPP2530NCIQ: 100 parts by weight CTH46IQ: 80 parts by weight

Polyurethane thinner: 20-50 parts by weight Viscosity (ready to use): 14 seconds DIN4

Drying conditions: at 20 °C
Pot-Life: 4 hours using CTH40
Dust free: 25-30 minutes
Tack free: 60-90 minutes
Stackable: 24 hours

Application amount: 120-150 g/mq

Number of layers: 1-2

Application devices: spray and curtain coater.

General properties

This is a white high gloss polyurethane topcoat with great levelling properties and hiding point; it also has good scratch resistance and light fastness. It suitable for spray and curtain coater application (especially on sanded polyester basecoat).

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Storage instructions

Keep the product in a ventilated area; do not exceed 25-28 ℃. Polyisocyanic hardeners should be protected from frost and humidity. If they have been partially used please close the can tigth and use the residual amount in a short time.

EXPIRATION DATE 12 months

The data refers to the product stored in original sealed packaging.

The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products

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